

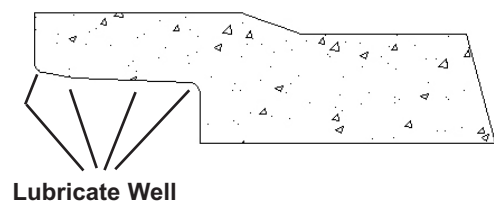
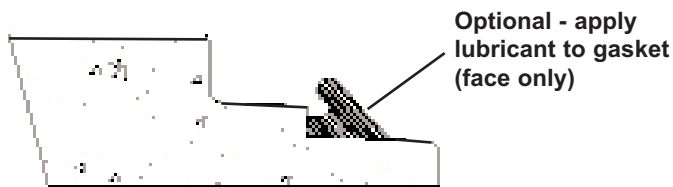


# CONCRETE PIPE and MANHOLE GASKETS

## TYPE 4G and 4F GASKET INSTALLATION

Type 4G and 4F gaskets manufactured by Press-Seal Gasket Corporation have proved to be one of the most reliable gasket systems ever developed for concrete pipe. It is easy to ensure the best performance of the 4G and 4F gaskets by following these simple installation steps.

1. The pipe should be handled with extreme caution to avoid chipping of the spigots or bell grooves.
2. Clean spigot-end, including the seat of gasket.
3. Stretch the gasket over the spigot end of the pipe and move it back until it is seated against the step of the spigot. Always place squared area of gasket against pipe and step.
4. Due to their low stretch and self-centering design, Press-Seal 4G and 4F gaskets do not require equalization. If desired however, the gasket may be equalized by inserting a clean round metal object under the gasket base and making at least 1 -1/2 revolutions around the gasket.
5. Remove all dirt and other foreign matter from the inside surface of the bell. Using Press-Seal lubricant formulated especially for concrete pipe, lubricate the entire bell area only of the joint. Be sure to coat the entrance slope of the bell thoroughly with lubricant. It is important that the gasket grips the spigot during installation, so that it is not displaced from the step.



6. Carefully align pipe sections squarely and bring home slowly, so that the gasket makes contact with the bell entrance slope evenly around the entire pipe joint.
7. Complete installation by following pipe manufacturer's recommended bedding and backfilling practices.

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