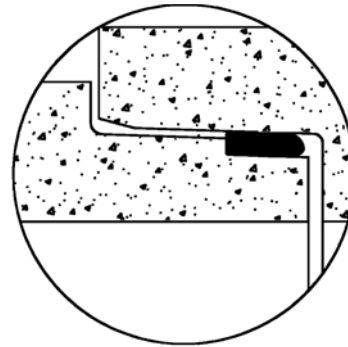
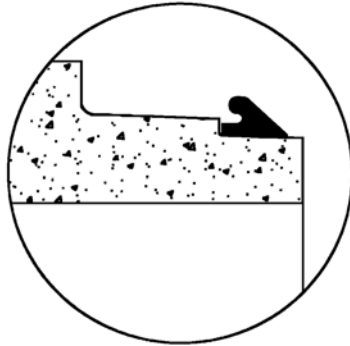




TYPE 4G & 4F PROFILE

FOR SINGLE-STEP PIPE AND MANHOLE JOINTS

TYPE 4G & 4F Profile Gaskets were developed specifically to meet the needs of contemporary concrete pipe joint designs. Their unique design and superior quality provide the perfect match for reliable sealing of underground collection systems.



How They Work

- Wedge design reduces homing force while it concentrates sealing force
- Gasket slope creates an entrance angle that helps center the pipe during installation
- Unique “Swayback” design reduces pushback during pipe installation
- Increased rubber mass provides more gasket contact area between gasket and pipe
- Less likely to roll, pinch, or break bells
- Installation is simple and easy

Applications

- Sanitary Concrete Pipe Joints
- Stormwater Concrete Pipe Joints
- Manhole Joints
- Box Culvert Joints
- Elliptical Concrete Pipe Joints

Why They Are Better

- Rubber compounds were developed specifically for concrete pipe sealing
- Each profile design has been analyzed and optimized for a specific joint configuration
- Extrusion process is laser-controlled for precise, consistent sizing
- Every production run is tested and certified by our in-house Laboratory before being released for production
- Automated processing equipment eliminates variability in sizing
- 100% final inspection guarantees quality of the finished product

How They Perform

TYPE 4G & 4F PROFILES meet or exceed all requirements of ASTM C 443 and ASTM C 1619

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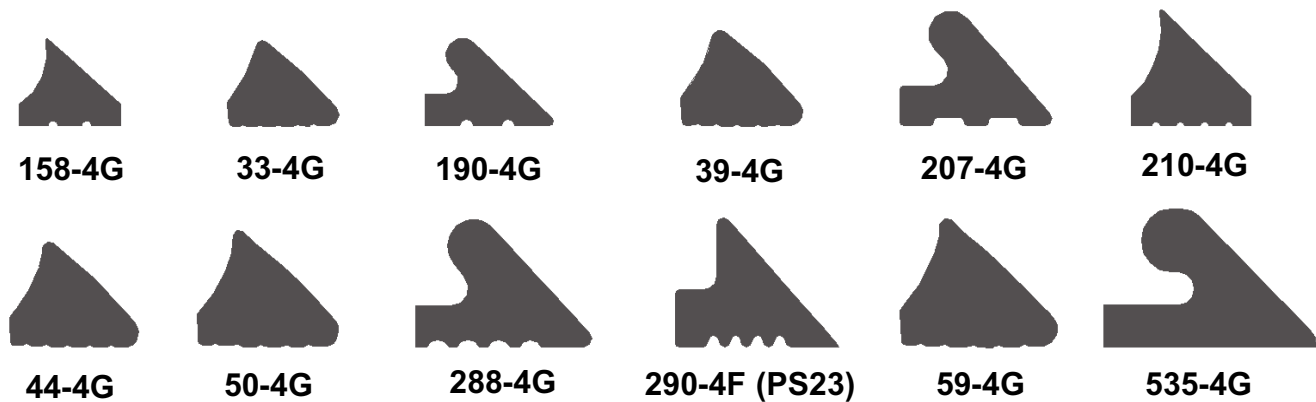
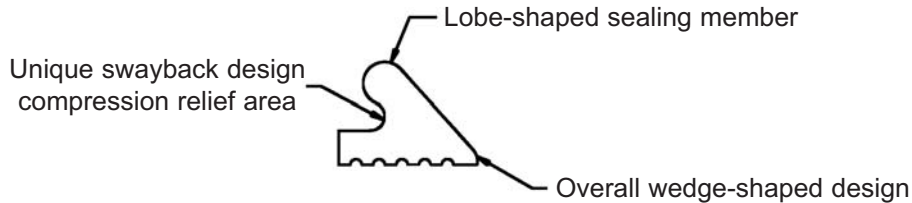


TYPE 4G & 4F PROFILE

FOR SINGLE-STEP PIPE AND MANHOLE JOINTS

Type 4G and 4F gaskets offer simple installation and reduced assembly forces for a more reliable seal.

Available for Concrete Pipe, Manholes and Box Culverts.



Type 4G & 4F gaskets meet and/or exceed the physical property requirements of

ASTM C 443 - Standard Specification for Joints for Concrete Pipe and Manholes Using Rubber Gaskets

and

ASTM C 1619 - Standard Specification for Elastomeric Seals for Joining Concrete Structures

Type 4G & 4F gaskets are available in regular and oil-resistant compounds. Contact our Customer Service Department for ordering information.

Gasket Type	Gasket Height	Annular Space
158-4G	.622	.315 -.326
33-4G	.610	.315 -.326
190-4G	.624	.379 -.384
39-4G	.685	.375 -.400
207-4G	.818	.450
210-4G	.826	.422 -.452
44-4G	.732	.422 -.466
50-4G	.799	.500
288-4G	.908	.500
290-4F (PS-23)	.918	.500
59-4G	.890	.600
535-4G	.970	.600

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