



RED GASKET ADHESIVE

**PRESS-SEAL RED
ADHESIVE # 1-326**

What It Is

PRESS-SEAL RED ADHESIVE #1-326 is a custom-formulated contact adhesive that readily bonds rubber to any clean, dry concrete surface. Applied with a brush or sprayed onto a pipe joint, it sets up quickly to a tacky state that allows a gasket to be permanently bonded to the concrete.

With application rates of approximately 250 square feet per gallon, #1-326 Adhesive is an economical way to keep gaskets in place on pipe. It can also be used for priming concrete surfaces for application of butyl wraps or sealants, and for bonding closed cell joint filler in place.

Why It's Better

- Specifically formulated to bond rubber to concrete
- Aggressive hold on all types of rubber
- Use as an adhesive for gluing rubber gaskets to concrete pipe and manholes with plain tongue and groove joints
- Use as an adhesive/primer for bonding butyl joint wraps to concrete structures
- Use as an adhesive/primer for bonding preformed butyl sealants to difficult joints, like box culverts

Type	Size	Gallons/Case	Part No.	Pallet Qty.
PS #1-326 Red Adhesive	1 gal.	6	132.61	36 cases; 216 gal.
PS #1-326 Red Adhesive	5 gal.	---	132.65	45 pails; 225 gal.

Typical Applications

- Bonding rubber gaskets to concrete pipe and manholes
- Primer/adhesive for butyl joint wraps and butyl sealants
- Primer/adhesive for bonding butyl sealants to box culverts
- Bonding closed cell joint fillers to joints in pipe, manholes, and box culverts
- Gluing cut ends of closed cell material to make gaskets
- Works with clean concrete pipe in almost any shape - round, elliptical, square, arch

USAGE TABLES AND INSTRUCTIONS ON REVERSE SIDE

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APPLICATION and USAGE CHART

For profile gaskets with confined groove joints:

1. Before installing the gasket to concrete pipe, clean spigot or tongue end of pipe with cloth or brush so that no foreign material remains.
2. Slip gasket onto pipe into groove(s) provided.
3. After gasket is in place completely around circumference of pipe, roll gasket out of joint 180° in the direction of the bell end of the pipe.
4. Apply Press-Seal Gasket Adhesive by means of brush or spray to both rubber gasket and dry concrete pipe. When the adhesive becomes tacky to touch, but does not adhere to fingers (usually 1 min. to 10 min., depending on the temperature) roll rubber gasket back into grooves and press into place.

For profile gaskets on mortar (straight tongue & groove) joints:

1. Before installing the gasket to concrete pipe, clean spigot or tongue end of pipe with cloth or brush so that no foreign material remains.
2. Apply adhesive liberally to concrete pipe spigot area only, then place rubber gasket on spigot and press into place.

PS #1-326 Gasket Adhesive			
Pipe Size	No. of Joints	Pipe Size	No. of Joints
8	310	42	68
10	246	48	60
12	208	54	52
15	181	60	47
18	152	66	43
21	133	72	39
24	117	78	36
27	103	84	34
30	94	96	29
33	86	108	27
36	79		

COVERAGE: APPROXIMATELY 250 SQ.FT. PER GALLON

- DO NOT ATTEMPT TO APPLY ADHESIVE TO WET PIPE.
- KEEP COVER TIGHTLY CLOSED WHEN NOT IN USE.
- STORE IN DRY COOL PLACE.

DANGER: PRESS-SEAL RED ADHESIVE #1-326 IS A FLAMMABLE LIQUID.

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