



RED GASKET ADHESIVE

APPLICATION and USAGE CHART

For profile gaskets with confined groove joints:

1. Before installing the gasket to concrete pipe, clean spigot or tongue end of pipe with cloth or brush so that no foreign material remains.
2. Slip gasket onto pipe into groove(s) provided.
3. After gasket is in place completely around circumference of pipe, roll gasket out of joint 180° in the direction of the bell end of the pipe.
4. Apply Press-Seal Gasket Adhesive by means of brush or spray to both rubber gasket and dry concrete pipe. When the adhesive becomes tacky to touch, but does not adhere to fingers (usually 1 min. to 10 min., depending on the temperature) roll rubber gasket back into grooves and press into place.

For profile gaskets on mortar (straight tongue & groove) joints:

1. Before installing the gasket to concrete pipe, clean spigot or tongue end of pipe with cloth or brush so that no foreign material remains.
2. Apply adhesive liberally to concrete pipe spigot area only, then place rubber gasket on spigot and press into place.

- DO NOT ATTEMPT TO APPLY ADHESIVE TO WET PIPE.
- KEEP COVER TIGHTLY CLOSED WHEN NOT IN USE.
- STORE IN DRY COOL PLACE.

DANGER: PRESS-SEAL RED ADHESIVE #1-326 IS A FLAMMABLE LIQUID.

PS #1-326 Gasket Adhesive			
Pipe Size	No. of Joints	Pipe Size	No. of Joints
8	310	42	68
10	246	48	60
12	208	54	52
15	181	60	47
18	152	66	43
21	133	72	39
24	117	78	36
27	103	84	34
30	94	96	29
33	86	108	27
36	79		

COVERAGE: APPROXIMATELY 250 SQ.FT. PER GALLON

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