

Product	Model	Data	Date of Issue
CAST-A-SEAL 603	ALL	FOLDING INSTRUCTIONS	April 9, 2008

CAST-A-SEAL® 603

Cast-In Flexible Pipe-to-Manhole Connector

CAST-A-SEAL 603 was created specifically to connect 8" to 18" PVC pipes to manholes and other structures.

- As a cast-in product, CAST-A-SEAL 603 is dependent upon proper gasket mounting, structure casting, and pipe installation procedures.
- Each size of CAST-A-SEAL 603 is manufactured for one pipe OD and the proper size connector must be used for each connection.

CAST-A-SEAL 603 System Components:



Casting Mandrel



Insert Plate
and Magnet



Casting Ring



Casting Assembly

Proper Folding of CAST-A-SEAL 603 Connector:



Fold under twice and hold in place.



Continue to fold under working circularly until rubber is relaxed and secure.



Check back side to be sure rubber is flush.



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