

Product	Model	Data	Date of Issue
CAST-A-SEAL 603	ALL	FOLDING INSTRUCTIONS	April 10, 2008



1. Place CAS 603 on flat surface with orange stripe up. Larger sizes may require clamp(s) to hold in place.



2. Grip top edge of gasket and...



3. ...fold top 1/3 section into ID of gasket.



4. Fold section again into ID of gasket.



5. Apply clamp (if needed).



6. Rotate gasket 180 degrees.



7. Again, fold top section into ID of gasket.



8. Repeat second fold



9. Apply clamp, if necessary



10. Rotate gasket to midpoint and repeat folding process.



11. Completed section

(CONTINUED ON BACK)



12. Completely folded gasket



PRESS-SEAL GASKET CORPORATION
Fort Wayne, Indiana USA
Providing Products and Services That Protect Our Planet's Clean Water Supply

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12. Completely folded gasket



13. Place mandrel into folded gasket (orange stripe up).



14. Press mandrel through gasket.



15. Mandrel with gasket installed.



16. Fit casting ring behind gasket on mandrel, aligning arcs of both.



17. Press casting ring down.

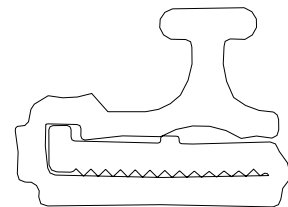


18. Make sure that casting ring and mandrel arcs are aligned.

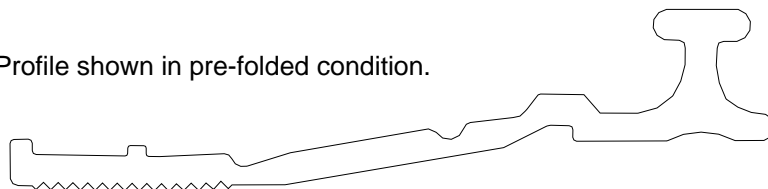


19. Assembled gasket, mandrel, and casting ring. The gasket assembly is ready to be placed into manhole form.

CAST-A-SEAL 603 Profile folded into casting position



CAST-A-SEAL 603 Profile shown in pre-folded condition.



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