



PIPE GASKET LUBRICANT

DESIGNED SPECIFICALLY FOR LUBRICATING GASKET JOINTS ON PIPE AND MANHOLES

Underwater Lube

- Specially formulated for the most demanding installation conditions
- Designed to meet wash test for subaqueous lubricants in accordance with ASTM C-497, Section 12.3
- Resists wash-off
- Freeze-resistant
- Meets durometer and volume change test requirements in accordance with ASTM C-497, Section 12.2 and D-2240
- Consistency stable from + 20°F (-7°C) to + 90°F (+ 32°C)
- Available in 1 gallon (8 lb.) and 3 1/2 gallon (27.5 lb.) pails

Regular Lube

- Our original pipe joint lube
- Meets durometer and volume change test requirements in accordance with ASTM C-497, Section 12.2 and D-2240
- Provides reliable, economical lubrication in all climates
- Highly freeze-resistant
- Consistency stable from 0°F (32°C) to ± 150°F (± 65°C)
- Available in 1 gallon (8 lb.) and 3 1/2 gallon (25 lb.) pails
- NSF Approved for use in potable water systems

Type	Size	Weight	Part No.	Pallet Qty.
Underwater	1 gal.	8 lbs.	130.17	144
Underwater	3.5 gal.	27.5 lbs.	130.525	48
Regular	1 gal.	8 lbs.	130.105	144
Regular	3.5 gal.	25 lbs.	130.107	48

USAGE TABLES AND INSTRUCTIONS ON REVERSE SIDE

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PIPE GASKET LUBRICANT

USAGE CHARTS

FOR PRESS-SEAL GASKET PROFILE RUBBER GASKETS

The lubricating compounds listed on the front page are manufactured expressly for lubricating O-Ring & profile rubber gasket joints on concrete pipe or manholes.

INSTRUCTIONS

1. Clean all dirt, dust, and foreign matter from the joint.
2. Stretch the gasket over the spigot end of the pipe and equalize by pulling the gasket sealing lobe about one inch and releasing the gasket. Repeat every 3 to 4 inches around the circumference of the pipe.
3. Apply lubricating compound on bell only to insure proper lubrication.

For PROFILE Rubber Gaskets ONLY			
per 100 joints		per 100 joints	
Pipe Size	LBS.	Pipe Size	LBS.
8	12	48	82
10	15	54	92
12	18	60	104
15	22	66	113
18	26	72	122
21	30	78	159
24	43	84	173
27	49	90	184
30	54	96	196
33	58	102	210
36	63	108	221
42	73		

FOR PRESS-SEAL GASKET O-RING RUBBER GASKETS

The lubricating compounds listed on the front page are manufactured expressly for lubricating O-Ring & profile rubber gasket joints on concrete pipe or manholes.

INSTRUCTIONS

1. Clean all dirt, dust, and foreign matter from the joint.
2. Stretch the gasket over the spigot end of the pipe and equalize by inserting a screw driver or a flat object under the O-Ring gasket and rotating it at least one and a half times the circumference of the pipe.
3. Apply lubricating compound on bell and gasket to insure proper lubrication.

For O-RING Rubber Gaskets ONLY			
per 100 joints		per 100 joints	
Pipe Size	LBS.	Pipe Size	LBS.
8	15	48	103
10	19	54	115
12	23	60	130
15	28	66	141
18	33	72	153
21	38	78	199
24	54	84	215
27	61	90	230
30	68	96	245
33	73	102	262
36	79	108	276
42	91		

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