



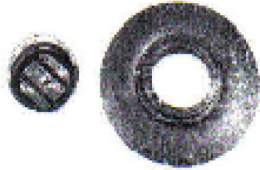
CAST-A-SEAL 603 FOLDING INSTRUCTIONS

CAST-A-SEAL 603 was created specifically to connect 8" to 18" pvc pipes to manholes and other structures.

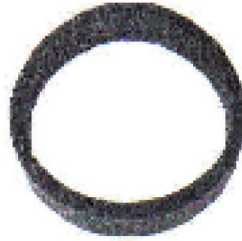
- As a cast-in product, CAST-A-SEAL is dependent upon proper gasket mounting, structure casting and pipe installation procedures.
- Each size of CAST-A-SEAL 603 is manufactured for one pipe OD and the proper size connector must be used for each connection.



CASTING MANDREL



INSERT PLATE AND
MAGNET



CASTING RING



CASTING ASSEMBLY

PROPER FOLDING OF CAST-A-SEAL 603 CONNECTOR



Fold under twice and hold in place



Continue to fold under working circularly until rubber is relaxed and secure.



Check back side to be sure rubber is flush.