1. Place CAS 603 on flat surface with orange stripe up. Larger sizes may require clamps(s) to hold in place.

2. Grip top edge of gasket and...

3. ...fold top 1/3 section into ID of gasket.

4. Fold section again into ID of gasket.

5. Apply clamp if needed.

6. Rotate gasket 180 degrees.

7. Again, fold top section into ID of gasket.

8. Repeat second fold.

9. Apply clamp, if necessary.

10. Rotate gasket to midpoint and repeat folding process.

11. Complete section.

12. Completely folded gasket.
1. Place mandrel into folded gasket (orange stripe up)

2. Press mandrel through gasket

3. Mandrel with gasket installed

4. Fit casting ring behind gasket on mandrel, aligning arcs of both

5. Press casting ring down

6. Make sure that casting ring and mandrel arcs are aligned

7. Assembled gasket, mandrel and casting ring. The gasket assembly is ready to be placed into manhole form

CAST-A-SEAL 603 Profile folded into casting position

CAST-A-SEAL 603 Profile shown in pre-folded condition