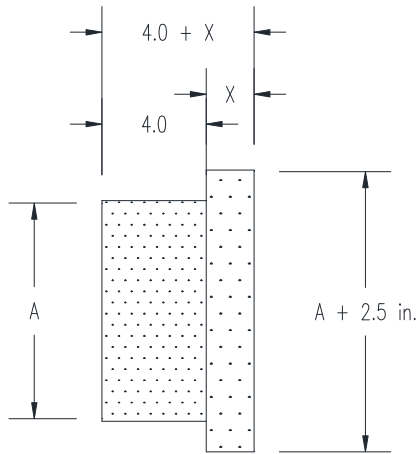
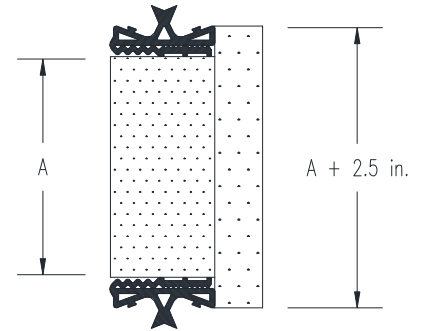


Product	Model	Data	Issue Date
CAST-A-SEAL 802	All	DESIGN FOR STYROFOAM MANDRELS FOR CASTING	July 29, 2010



1. Two-Piece Styrofoam Casting Mandrel



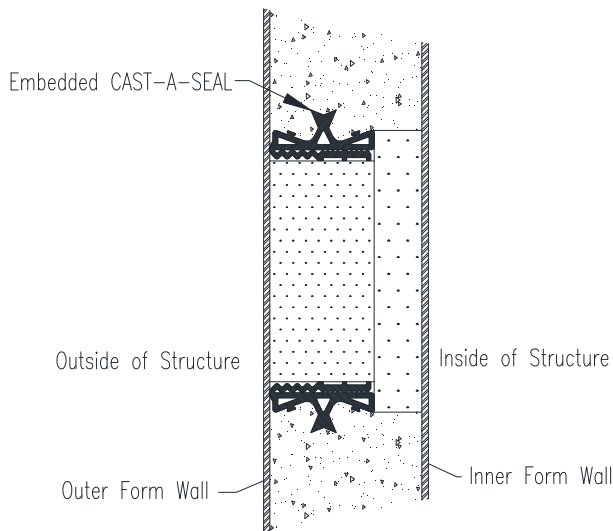
2. Two-Piece Styrofoam Casting Mandrel with CAS 802 Gasket Folded in Place

"A" – MANDREL DESIGN DIAMETER

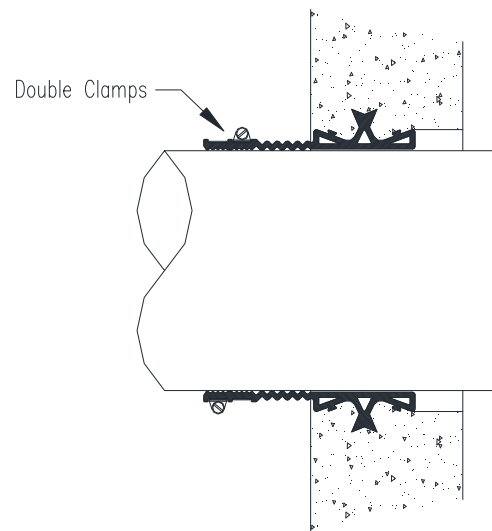
PIPE SIZE 24" and less: $A = \text{PIPE OD} + 1/2"$

PIPE SIZE more than 24": $A = \text{PIPE OD} + 1"$

NOTE: Circularity and concentricity of mandrel must be $\pm 1/4"$



3. CAST-A-SEAL 802 Folded and Cast into Wall



4. CAST-A-SEAL 802 Unfolded with Pipe Installed

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