

# CAST-A-SEAL 603

## LARGE DIAMETER FOLDING INSTRUCTIONS



1. Place CAS 603 on flat surface with orange stripe up. Larger sizes may require clamps(s) to hold in place



2. Grip top edge of gasket and..



3. ...fold top 1/3 section into ID of gasket



4. Fold section again into ID of gasket



5. Apply clamp if needed



6. Rotate gasket 180 degrees.



7. Again, fold top section into ID of gasket



8. Repeat second fold



9. Apply clamp, if necessary



10. Rotate gasket to midpoint and repeat folding process



11. Complete section



12. Completely folded gasket



13. Place mandrel into folded gasket (orange stripe up)



14. Press mandrel through gasket



15. Mandrel with gasket installed



16. Fit casting ring behind gasket on mandrel, aligning arcs of both



17. Press casting ring down

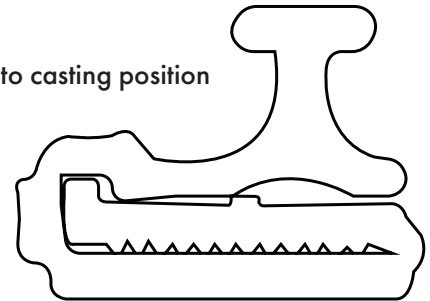


18. Make sure that casting ring and mandrel arcs are aligned



19. Assembled gasket, mandrel and casting ring. The gasket assembly is ready to be placed into manhole form

CAST-A-SEAL 603 Profile folded into casting position



CAST-A-SEAL 603 Profile shown in pre-folded condition

