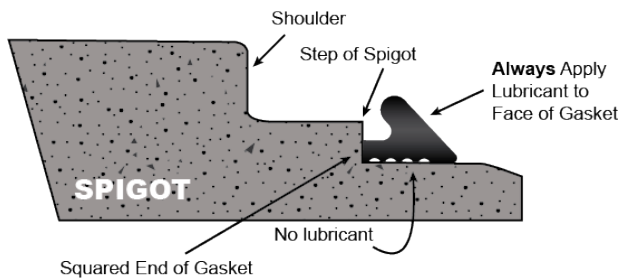
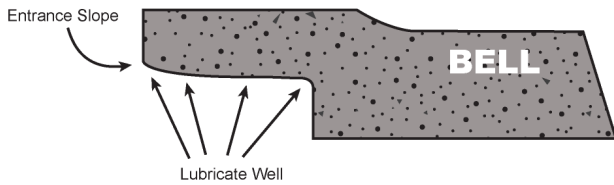
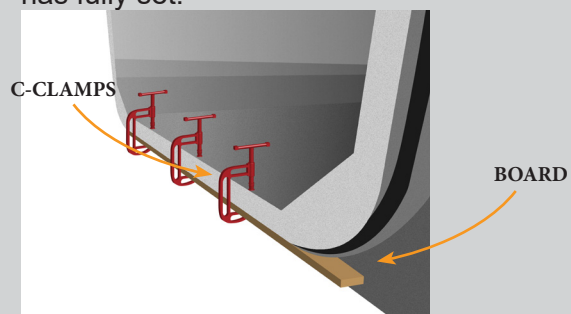


4G: BOX CULVERT GASKET INSTALLATION INSTRUCTIONS



1. The box section should be handled with extreme caution to avoid chipping of the spigot and bell. Check for and remove any loose dirt, debris or foreign material from the inside surface of the bell and gasket seat area. Bug holes or chips need to be properly repaired.
2. The gasket splice must be first located on the gasket. The splice area is identified with a colored stripe to aid in quickly locating. It is always placed in the middle of the bottom span on a horizontal box installation and on one of the two long spans on a vertical box. Stretch 4G gasket onto spigot with gasket body firmly against single offset step.
3. The gasket must always be equalized by pulling towards each corner to take up the slack and create uniform tension.
4. Use a preferred Press-Seal supplied (red brush on, spray adhesive or high quality adhesive only.)
5. Roll the gasket back over and onto the step of spigot. Apply adhesive starting at bottom span, then side spans, then top span. Apply 1.5" wide (max.) **Do not glue the corners**. Be sure the entire bottom base of the gasket is glued to the concrete surface. Roll gasket back onto the step.
6. To prevent the bottom span from sagging, use a board across the full length against the gasket body and clamp to the spigot until the adhesive has fully set.



7. Lubricant must be used on the entire bell and entrance slope. The gasket face is optional.

CAUTION:

Press-Seal believes there are risks associated with gluing the gasket on and being exposed to the elements for an extended period of time; therefore, please discuss with your territory manager before installation.



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