

RED GASKET ADHESIVE

APPLICATION & USAGE CHART

What It Is

The Red Adhesive #1-326 is a custom-formulated contact adhesive that readily bonds rubber to any clean, dry concrete surface.

Applied with a brush or sprayed onto a pipe joint, it quickly changes to a tacky state that allows a gasket to be permanently bonded to the concrete.

Specifically formulated to bond rubber to concrete, our Red Adhesive is an economical way to keep gaskets in place on your pipes.

How It Works

- Surface of joint is cleaned.
- Slip gasket onto spigot of pipe (if applying to a gasket) and rotate gasket 180 degrees in direction of bell.
- Apply Red Gasket Adhesive.
- Roll gasket back into joint (if applicable).

Why It's Better

- Easily roll or brush on.
- Can be used on gaskets in confined grooves or on straight tongue & groove.
- Variety of uses such as gaskets, groove joints, wrap adhesion and much more.
- Specially formulated to bond rubber to concrete.



Where To Use

- Bonding rubber gaskets to concrete pipe and manholes.
- Primer/adhesive for butyl joint wraps and butyl sealants.
- Primer/adhesive for bonding butyl sealants to box culverts.
- Bonding closed cell joint fillers to joints in pipe, manholes, and box culverts.
- Gluing cut ends of closed cell material to make gaskets.
- Works with clean concrete pipe in almost any shape - round, elliptical, square, arch.
- Manholes
- Wet wells
- Pumps and lift stations



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For profile gaskets with confined groove joints:

1. Before installing the gasket to the concrete pipe, clean the spigot or tongue end of pipe with a cloth or brush so that no foreign material remains.
2. Slip gasket onto pipe and into the groove(s) provided.
3. After gasket is in place completely around circumference of pipe, roll gasket out of joint 180° in the direction of the bell end of the pipe.
4. Apply Press-Seal Red Gasket Adhesive by means of brush or spray to both rubber gasket and dry concrete pipe. When the adhesive be the comes tacky to touch, but does not adhere to fingers (usually 1 min. to 10 min., depending on the temperature) roll rubber gasket back into grooves and press into place.

For profile gaskets on mortar (straight tongue & groove) joints:

1. Before installing the gasket to concrete pipe, clean spigot or tongue end of pipe with cloth or brush so that no foreign material remains.
2. Apply adhesive liberally to concrete pipe spigot area only, then place rubber gasket on spigot and press into place.

PS #1-326 Gasket Adhesive					
Pipe Size		No. of Joints	Pipe Size		No. of Joints
INCH	mm		INCH	mm	
8"	200 mm	310	42"	975 mm	68
10"	250 mm	246	48"	1200 mm	60
12"	300 mm	208	54"	1350 mm	52
15"	375 mm	181	60"	1500 mm	47
18"	450 mm	152	66"	1650 mm	43
21"	525 mm	133	72"	1800 mm	39
24"	600 mm	117	78"	1950 mm	36
27"	675 mm	103	84"	2100 mm	34
30"	750 mm	94	96"	2250 mm	29
33"	825 mm	86	108"	2400 mm	27
36"	900 mm	79			

**COVERAGE: APPROXIMATELY
250 SQ.FT. (23 SQ. METER) PER GALLON**

CAUTION:

- DO NOT ATTEMPT TO APPLY ADHESIVE TO WET PIPE
- KEEP COVER TIGHTLY CLOSED WHEN NOT IN USE
- STORE IN DRY COOL PLACE

DANGER:

PRESS-SEAL RED ADHESIVE #1-326 IS A FLAMMABLE LIQUID

