

LUBRICANT INSTALLATION

INSTALLATION INSTRUCTIONS

FOR PRESS-SEAL PROFILE RUBBER GASKETS

The lubricating compounds listed on the front page are manufactured expressly for lubricating O-Ring & Profile rubber gasket joints on concrete pipe or manholes.

INSTRUCTIONS

1. Clean all dirt, dust, and foreign matter from the joint.
2. Stretch the gasket over the spigot end of the pipe and equalize by pulling the gasket sealing lobe about one inch and releasing the gasket. Repeat every 3 to 4 inches around the circumference of the pipe.
3. Apply lubricating compound on bell only to insure proper lubrication.

For <u>PROFILE</u> Rubber Gaskets ONLY							
per 100 joints (U.S.)				per 100 joints (metric)			
Pipe Size	Lbs.	Pipe Size	Lbs.	Pipe Size	kg	Pipe Size	kg
8"	12	48"	82	200 mm	5.5 kg	1200 mm	34.3 kg
10"	15	54"	92	250 mm	6.8 kg	1350 mm	41.8 kg
12"	18	60"	104	300 mm	8.2 kg	1500 mm	47.3 kg
15"	22	66"	113	375 mm	10.0 kg	1650 mm	51.4 kg
18"	26	72"	122	450 mm	11.8 kg	1800 mm	55.5 kg
21"	30	78"	159	525 mm	13.6 kg	1950 mm	72.3 kg
24"	43	84"	173	600 mm	19.5 kg	2100 mm	78.6 kg
27"	49	90"	184	675 mm	22.3 kg	2250 mm	83.6 kg
30"	54	96"	196	750 mm	25.5 kg	2400 mm	89.1 kg
33"	58	102"	210	825 mm	28.4 kg	2550 mm	95.5 kg
36"	63	108"	221	950 mm	28.6 kg	2700 mm	100.5 kg
42"	73			1100 mm	33.2 kg		

FOR PRESS-SEAL O-RING RUBBER GASKETS

The lubricating compounds listed on the front page are manufactured expressly for lubricating O-Ring & Profile rubber gasket joints on concrete pipe or manholes.

INSTRUCTIONS

1. Clean all dirt, dust, and foreign matter from the joint.
2. Stretch the gasket over the spigot end of the pipe and equalize by inserting a screw driver or a flat object under the O-Ring gasket and rotating it at least one and a half times the circumference of the pipe.
3. Apply lubricating compound on bell and gasket to insure proper lubrication.

For <u>O-RING</u> Rubber Gaskets ONLY							
per 100 joints (U.S.)				per 100 joints (metric)			
Pipe Size	Lbs.	Pipe Size	Lbs.	Pipe Size	kg	Pipe Size	kg
8"	15	48"	103	200 mm	5.5 kg	1200 mm	34.3 kg
10"	19	54"	115	250 mm	6.8 kg	1350 mm	41.8 kg
12"	23	60"	130	300 mm	8.2 kg	1500 mm	47.3 kg
15"	28	66"	141	375 mm	10.0 kg	1650 mm	51.4 kg
18"	33	72"	153	450 mm	11.8 kg	1800 mm	55.5 kg
21"	38	78"	199	525 mm	13.6 kg	1950 mm	72.3 kg
24"	54	84"	215	600 mm	19.5 kg	2100 mm	78.6 kg
27"	61	90"	230	675 mm	22.3 kg	2250 mm	83.6 kg
30"	68	96"	245	750 mm	25.5 kg	2400 mm	89.1 kg
33"	73	102"	262	825 mm	28.4 kg	2550 mm	95.5 kg
36"	79	108"	276	950 mm	28.6 kg	2700 mm	100.5 kg
42"	91			1100 mm	33.2 kg		

Installation instructions apply to both STANDARD and CLASSIC lubricants

